

Technical Data Sheet

Polyman (ABS) LP 320 EF BLK 72725



Acrylonitrile Butadiene Styrene

Product Description

Special grade

Regulatory Status

For regulatory compliance information, see *Polyman* (ABS) LP 320 EF BLK 72725 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Europe
Processing Method	Injection Molding
Resin ID	ABS

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	19	cm ³ /10 min	ISO 1133
Density	1.04	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	47.5	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	18	%	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.5	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	36.3	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2600	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	8.6	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	102	°C	ISO 306
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
UL Information			
Flammability Classification, (1.5 mm)	HB		IEC 60695-11-10, -20
UL File Number	E86615		

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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