

Technical Data Sheet

Polyman ABS LP 320 GRY60615



Acrylonitrile Butadiene Styrene

Product Description

Medium impact ABS grade

Regulatory Status

For regulatory compliance information, see *Polyman ABS LP 320 GRY60615* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Processing Method	Injection Molding
Resin ID	ABS

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	17	cm ³ /10 min	ISO 1133
Density	1.04	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	45.7	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	5.4	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2440	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.5	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	35.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2320	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	67.2	MPa	ISO 178
(2.0 mm/min, 4.3%)	68.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	21	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	94.0	°C	ISO 306
(A (10N), 50 °C/h)	105	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	80	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	75	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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