

Technical Data Sheet

Polyman ASA M/MI 2010 ORE16595



Acrylonitrile Styrene Acrylate

Product Description

medium impact ASA grade with good weatherability for injection molding

Regulatory Status

For regulatory compliance information, see *Polyman ASA M/MI 2010 ORE16595* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America
Processing Method	Injection Molding
Resin ID	ASA

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	16	cm ³ /10 min	ISO 1133
Density, (Method A)	1.05	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	43.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.2	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2000	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	11	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	4.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	69	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	87.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	91.0	°C	ISO 306
(A (10N), 50 °C/h)	103	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	84.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	72.0	°C	ISO 75-2/A
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
Glow Wire Flammability Index			
(1.5 mm)	675	°C	IEC 60695-2-12
(3.0 mm)	675	°C	IEC 60695-2-12

Glow Wire Ignition Temperature			
(1.5 mm)	700 °C		IEC 60695-2-13
(3.0 mm)	700 °C		IEC 60695-2-13
UL Information			
Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.