

Technical Data Sheet

Polyman PC XP 21 RS BLK 73810



Polycarbonate

Product Description

Good flow PC standard grade,RN: food contact grade - RS: UV-stabilized

Regulatory Status

For regulatory compliance information, see *Polyman PC XP 21 RS BLK 73810* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America
Processing Method	Injection Molding
Resin ID	PC

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (300 °C/1.2 kg)	14	cm ³ /10 min	ISO 1133
Density, (Method A)	1.20	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	61.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	6.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2300	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	70	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	34	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched, (23 °C, Type 1, Edgewise)	No Break		ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	110	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	150	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	138	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	126	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	275	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
Glow Wire Flammability Index, (2.0 mm)	850	°C	IEC 60695-2-12
UL Information			

Flammability Classification

(1.5 mm)

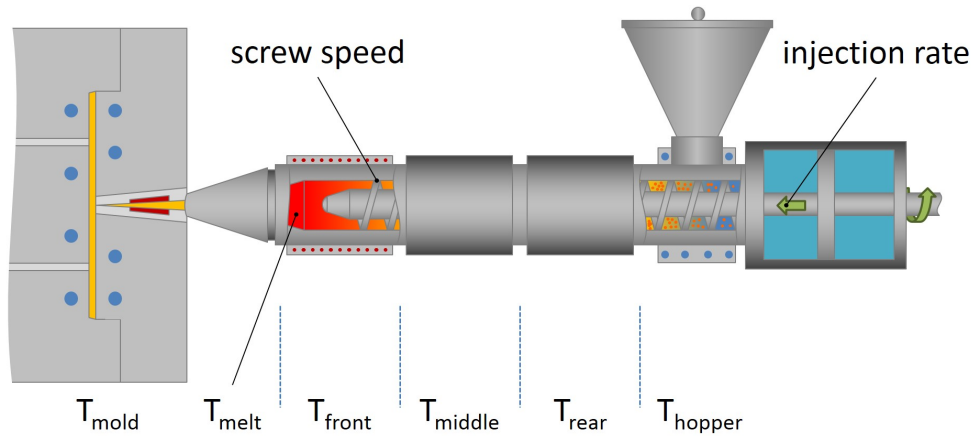
V-2

IEC 60695-11-10, -
20

(3.0 mm)

V-2

IEC 60695-11-10, -
20



Injection Parameters	Nominal	
	Value	Units
Drying Time	4.0 to 12	hr
Drying Temperature	120	°C
Processing (Melt) Temp	280 to 310	°C
Mold Temperature	85 to 115	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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