

Technical Data Sheet

Pro-fax EP648R



Polypropylene, Impact Copolymer

Product Description

Pro-fax EP648R is an impact polypropylene copolymer available in pellet form. The resin is typically used in injection molding applications and offers excellent stiffness and medium impact.

Regulatory Status

For regulatory compliance information, see *Pro-fax* EP648R [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Caps & Closures; Lids; Pails
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Contains Antistat; Excellent Stiffness; Good Mold Release; Medium Impact Resistance; Nucleated

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	23	g/10 min	23	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	200000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1380	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3560	psi			ASTM D638
(50 mm/min)			25	MPa	ASTM D638
Tensile Elongation at Yield	4.5	%	4.5	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	1.8	ft-lb/in			ASTM D256
(23 °C, Method A)			94	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	226	°F			ASTM D648
(0.45 MPa, Unannealed)			108	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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