

Technical Data Sheet

Schulamid 6 GF30 WHI



Polyamide 6

Product Description

Schulamid 6 GF30 WHI is a Polyamide 6 Glass Fiber, 30% filled material and is typically used in Injection Molding applications. Features include: Good Toughness, High Stiffness, and Oil Resistant.

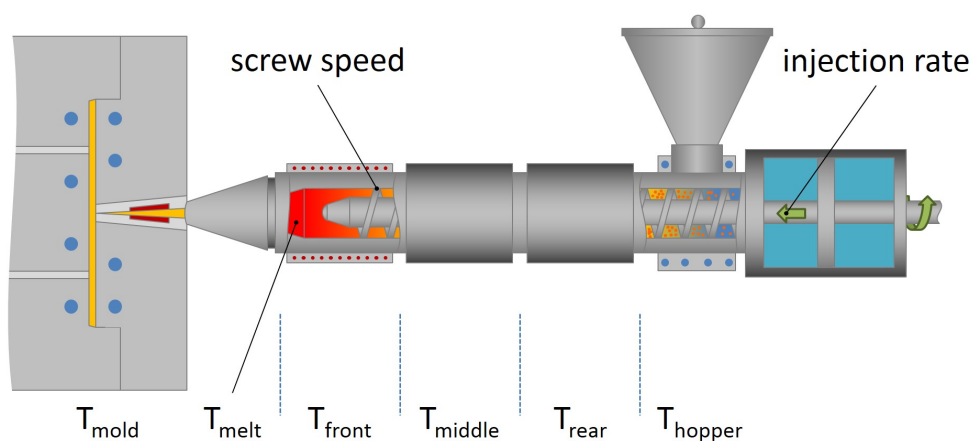
Regulatory Status

For regulatory compliance information, see Schulamid 6 GF30 WHI [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe
Processing Method	Injection Molding
Attribute	Good Toughness; High Stiffness; Oil Resistant
Filler/Reinforcement	Glass Fiber, 30%
Resin ID	PA6-GF30

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density, (Method A)	1.35	g/cm ³	ISO 1183
Viscosity Number	145	cm ³ /g	ISO 307
Mechanical			
Tensile Strain at Break			
(Type 1A, 5 mm/min)	3.5	%	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	8.0	%	ISO 527-2
Tensile Stress at Break			
(Type 1A, 5 mm/min)	170	MPa	ISO 527-2
(Type 1A, 5 mm/min) - Conditioned	100	MPa	ISO 527-2
Tensile Modulus			
(1 mm/min, Type 1A)	9500	MPa	ISO 527-1
(1 mm/min, Type 1A) - Conditioned	5000	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	12	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise, Notch A) - Conditioned	30	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	80	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	60	kJ/m ²	ISO 179
(23 °C, Type 1, Edgewise) - Conditioned	No Break		ISO 179
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	210	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	215	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	200	°C	ISO 75-2/A

Flammable			
Burning Rate			
(2.00 mm)	40	mm/min	FMVSS 302
(2.00 mm)	40	mm/min	ISO 3795
Glow Wire Flammability Index			
(1.5 mm) - Conditioned	650	°C	IEC 60695-2-12
(3.0 mm) - Conditioned	650	°C	IEC 60695-2-12
Additional Information			
Water Absorption 23C/50RH	2	%	ISO 62
UL Information			
Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20
UL File Number	E86615		



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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