

Technical Data Sheet

Ronfalin ASA 3332 U JP NAT



Acrylonitrile Styrene Acrylate

Product Description

Acrylonitrile Styrene Acrylate for injection moulding with excellent light fastness and UV stability

Regulatory Status

For regulatory compliance information, see *Ronfalin* ASA 3332 U JP NAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	10	cm ³ /10 min	ISO 1133
Density, (Method A)	1.04	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	47.0	MPa	ISO 527-2
Tensile Strain at Break, (Type 1A, 50 mm/min)	13	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2250	MPa	ISO 527-1
Flexural Stress	60	MPa	ISO 178
Impact			
Notched Izod Impact Strength	15	kJ/m ²	ISO 180
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	96.0	°C	ISO 306
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
UL Information			
Flammability Classification, (3.2 mm)	HB		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	240 to 270	°C
Mold Temperature	40 to 80	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.