Technical Data Sheet

Ronfalin VE822 FR BUE 3-1504

Acrylonitrile Butadiene Styrene

Product Description

ABS flame retardant compound. Also available UV stabilized.This grade is also available as an antimicrobial grade which contains a biocide based on silver ion technology

Regulatory Status

For regulatory compliance information, see *Ronfalin* VE822 FR BUE 3-1504 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Good Processability
Additive	Flame Retardant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (220 °C/10.0 kg)	40	g/10 min	ISO 1133
Density, (Method A)	1.20	g/cm³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	46.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.5	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2200	MPa	ISO 527-1
Flexural Stress, (2.0 mm/min)	70.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	16	kJ/m²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m²	ISO 179
Notched Izod Impact Strength, (Notch A)	15	kJ/m²	ISO 180
Hardness			
Ball Indentation Hardness, (H 358/30)	89.0	MPa	ISO 2039-1
Ball Pressure Test, (85 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	96.0	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	93.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	85.0	°C	ISO 75-2/A
Electrical			
Comparative Tracking Index (CTI), (Solution B)	>600	V	IEC 60112
Flammable			
Glow Wire Flammability Index, (1.0 mm)	960	°C	IEC 60695-2-12

Glow Wire Ignition Temperature			
(1.5 mm)	750	°C	IEC 60695-2-13
(3.0 mm)	750	°C	IEC 60695-2-13
(1.0 mm)	725	°C	IEC 60695-2-13
UL Information			
Flammability Classification			
(1.0 mm)	V-0		IEC 60695-11-10, -20
(1.5 mm)	V-0		IEC 60695-11-10, -20
(3.0 mm)	5VA		IEC 60695-11-10, -20
(3.0 mm)	V-0		IEC 60695-11-10, -20

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.