

SLOVAMID® 66 GF 40 E

Polyamide 66

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Technical Data

Product Description

PA 66 for extrusion and injection moulding grade. Chemically reinforced with 40% glass fibre, determined for extrusion of profile systems for window profiles. Delivered in black color.

General

Material Status	• Commercial: Active	
Search for UL Yellow Card	• Plastcom	
Availability	• Europe	
Filler / Reinforcement	• Glass Fiber Reinforcement, 40% Filler by Weight	
Additive	• Heat Stabilizer	
Features	• Chemically Coupled	• Heat Stabilized
Uses	• Profiles	• Windows & Doors
Appearance	• Black	
Processing Method	• Extrusion	• Injection Molding

Physical	Nominal Value Unit	Test Method
Density	1.46 g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/2.16 kg)	10 g/10 min	ISO 1133
Water Content	0.15 %	ISO 960

Mechanical	Nominal Value Unit	Test Method
Tensile Modulus	13000 MPa	ISO 527-2
Tensile Stress (Yield)	160 MPa	ISO 527-2
Tensile Strain (Yield)	2.0 %	ISO 527-2
Flexural Modulus	7700 MPa	ISO 178
Flexural Strength	210 MPa	ISO 178

Impact	Nominal Value Unit	Test Method
Charpy Notched Impact Strength		ISO 179
-20°C	6.5 kJ/m²	
23°C	9.0 kJ/m²	
Charpy Unnotched Impact Strength		ISO 179
-20°C	60 kJ/m²	
23°C	60 kJ/m²	

Thermal	Nominal Value Unit	Test Method
Heat Deflection Temperature		ISO 75-2/B
0.45 MPa, Unannealed	255 °C	
Vicat Softening Temperature	250 °C	ISO 306/B
Melting Temperature (DSC)	260 °C	ISO 3146

Electrical	Nominal Value Unit	Test Method
Surface Resistivity	1.0E+14 ohm	IEC 60093
Volume Resistivity	1.0E+15 ohm·cm	IEC 60093
Electric Strength	25 kV/mm	IEC 60243-1

Flammability	Nominal Value Unit	Test Method
Flame Rating	HB	UL 94
Glow Wire Ignition Temperature	650 °C	IEC 60695-2-13

Injection	Nominal Value Unit
Drying Temperature	80.0 °C
Drying Time	4.0 hr
Processing (Melt) Temp	250 to 270 °C

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Notes

¹ Typical properties: these are not to be construed as specifications.

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Where to Buy

Supplier

Plastcom

Bratislava, Slovakia

Telephone: 00421 2 44 259 160

Web: <http://www.plastcom.sk/>

Distributor

Please contact the supplier to find a distributor for SLOVAMID® 66 GF 40 E



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