

TALCOPRENE® OC1520CM2U1 NERO 8153 (OK1) - PP

Experimental Grade. Please contact your Celanese representative for further information.

Description

Polypropylene, 20% mineral filled, UV stabilised

Physical properties

ISO	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183
Melt flow rate, MFR	13	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133

Mechanical properties

ISO	Value	Unit	Test Standard
Tensile modulus	2900	MPa	ISO 527-2/1A
Tensile stress at yield, 50mm/min	27	MPa	ISO 527-2/1A
Flexural modulus, 23°C	2800	MPa	ISO 178
Flexural strength, 23°C	42	MPa	ISO 178
Charpy impact strength, 23°C	60	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	3.6	kJ/m ²	ISO 179/1eA
Izod impact unnotched, 23°C	3.8	kJ/m ²	ISO 180/1U

Thermal properties

ISO	Value	Unit	Test Standard
Vicat softening temperature, 50°C/h 50N	80	°C	ISO 306
Flammability @1.6mm nom. thickn.	HB	class	UL 94

Typical injection moulding processing conditions
Pre Drying

	DryTime	DryTemp
max	3 h	100 °C
min	2 h	80 °C

Temperature

	CavTemp	Nozzle Temp	Z3Temp	Z2Temp	Z1Temp
max	60 °C	250 °C	240 °C	230 °C	210 °C
min	30 °C	230 °C	220 °C	210 °C	190 °C

Other text information
Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

Characteristics
Special Characteristics

UV resistant

Processing

Injection molding

Product Categories

Mineral reinforced