

TECHNYL® A 218HP V30 Black 21N is a polyamide 6.6, reinforced with 30% of glass fiber, heat stabilized, for injection moulding. This grade is designed to offer a long term heat resistance and is suitable to work in environments characterized by a very high temperature. (200°C)

GENERAL

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific • Europe	• Latin America • North America	
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight		
Additive	• Heat Stabilizer		
Key Benefits	• Good Flow • High Temperature Long Term Heat Aging Resistance	• Heat Stabilized (Inorganic)	
Applications	• Automotive applications • Charge air cooler • Cylinder head covers • Engine air circuit	• Engine components • Intercooler end tanks • Turbocharger air ducts	
Certification/Compliance	• EC 1907/2006 (REACH)		
RoHS Compliance	• RoHS Compliant		
Colors Available	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA66-GF30		

PROPERTIES

Typical values of properties are for Black grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	1.0		%	
Flow	0.35		%	
Density	1.35		g/cm³	ISO 1183/A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10000	6600	MPa	ISO 527-2/1A
Tensile Stress (Break, 23°C)	170	110	MPa	ISO 527-2/1A
Tensile Strain (Break, 23°C)	2.6	6.5	%	ISO 527-2
Flexural Modulus (23°C)	9000	5900	MPa	ISO 178
Flexural Stress (23°C)	260	180	MPa	ISO 178
Charpy Notched Impact Strength (23°C)	14	18	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	78	77	kJ/m²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	258		°C	ISO 75-2/Bf
1.8 MPa, Unannealed	245		°C	ISO 75-2/Af
Melting Temperature	262		°C	ISO 11357-3

PROCESSING

Injection	Dry	Unit
Drying Temperature	80	°C
Suggested Max Moisture	0.20	%
Rear Temperature	270 to 280	°C
Middle Temperature	275 to 285	°C
Front Temperature	280 to 290	°C
Mold Temperature	70 to 100	°C

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANDABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.

SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

CUSTOMER SERVICES

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)

