

TECHNYL® A 218W V30 Natural is a polyamide 66, reinforced with 30% of glass fibre, heat stabilized, for injection moulding. This grade offers an improved hydrolisis resistance, as well as an excellent combination between thermal and mechanical properties. It also restricts electrolytical corrosion. It is designed to be used in food contact and drinking water applications.

GENERAL

Material Status	• Commercial: Active	
Availability	• Africa & Middle East	• Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Additive	• Heat Stabilizer	
Key Benefits	• Lower Corrosivity • Good Dimensional Stability • Drinking Water Contact Approved • Good Flow	• Food Contact Approved • Heat Stabilized (Organic) • Good Mold Release
Applications	• Consumer and Industrial applications • Cooking utensiles • Plumbing application • Switch, Plug, Control & Sockets	• Valves • Water pumps • White appliances
Certification/Compliance	• ACS DGS/VS 4 n° 2000-232 • DVGW W270 • EC 1907/2006 (REACH) • KTW Guidelines	• NSF STD-61 • UL QMFZ2 • WRAS BS6920-1: 2000 and 2014
RoHS Compliance	• RoHS Compliant	
Automotive Specifications	• IMDS ID 570609065	
Colors Available	• Black	• Natural Color
Forms	• Pellets	
Processing Method	• Injection Molding	
Resin ID (ISO 1043)	• PA66-GF30	

PROPERTIES

Typical values of properties are for Natural grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	1.1		%	
Flow	0.35		%	
Water Absorption (24 hr, 23°C)	0.80		%	ISO 62
Density	1.36		g/cm³	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10000	7000	MPa	ISO 527-2/1A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Strength				
Break, 23°C	190	120 MPa		ASTM D638
Break, 23°C	190	125 MPa		ISO 527-2/1A
Tensile Elongation				
Break, 23°C	3.5	5.7 %		ASTM D638
Break, 23°C	3.0	7.0 %		ISO 527-2
Flexural Modulus				
23°C	9000	7000 MPa		ASTM D790
23°C	9000	6300 MPa		ISO 178
Flexural Strength				
23°C	270	135 MPa		ASTM D790
23°C	275	217 MPa		ISO 178
Charpy Notched Impact Strength (23°C)	12	15 kJ/m²		ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	85	95 kJ/m²		ISO 179/1eU
Notched Izod Impact				
23°C	110	J/m		ASTM D256
23°C	12	16 kJ/m²		ISO 180
Unnotched Izod Impact (Area) (23°C)	95.0	110 kJ/m²		ASTM D256
Unnotched Izod Impact Strength (23°C)	75	85 kJ/m²		ISO 180/1U
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	260	°C		ISO 75-2/Bf
1.8 MPa, Unannealed	250	°C		ASTM D648
1.8 MPa, Unannealed	255	°C		ISO 75-2/Af
Melting Temperature	262	°C		ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+15	1.0E+13 ohms		IEC 60093
Volume Resistivity	1.0E+15	1.0E+14 ohms·cm		IEC 60093
Electric Strength (2.00 mm)	35	40 kV/mm		IEC 60243-1
Relative Permittivity	3.70	4.30		IEC 60250
Dissipation Factor	0.020	0.080		IEC 60250
Comparative Tracking Index (Solution A)	400	V		IEC 60112

Flammability	Dry	Conditioned Unit	Test Method
Flame Rating			UL 94
1.6 mm	HB		
3.2 mm	HB		
Glow Wire Flammability Index (1.6 mm)	650	°C	IEC 60695-2-12

PROCESSING

Injection	Dry Unit
Drying Temperature	80 °C
Suggested Max Moisture	0.20 %
Rear Temperature	270 to 280 °C
Middle Temperature	275 to 285 °C
Front Temperature	280 to 290 °C
Mold Temperature	70 to 100 °C

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.

SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: toys, cosmetics or medical devices.

Relevant drinking water approvals within Europe:

- ACS (Attestation de conformité sanitaire) in France
- KTW (Kunststoffe im Trinkwasser) @ 23°C in Germany
- DVGW (Deutscher Verein des Gas- und Wasserfachs e. V.) W270 in Germany
- WRAS (Water Regulations Advisory Scheme) in Great Britain

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

CUSTOMER SERVICES

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)

