

TECHNYL® C 218 V50 Black 51 is a polyamide PA6, reinforced with 50% of glass fibre, heat stabilized, for injection moulding. This grade offers high mechanical strength, good surface aspect for injection moulding.

GENERAL

Material Status	• Commercial: Active
Availability	• Latin America
Filler / Reinforcement	• Glass Fiber, 50% Filler by Weight
Additive	• Heat Stabilizer
Key Benefits	• Good Dimensional Stability • Heat Stabilized (Inorganic) • High Stiffness
Applications	• Automotive applications • Chain tensioners • Bearing cages • Fuel filters
RoHS Compliance	• RoHS Compliant
Automotive Specifications	• FORD WSK-M4D674-A
Colors Available	• Black
Forms	• Pellets
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PA6-GF50

PROPERTIES

Typical values of properties are for Black grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	0.60		%	
Flow	0.15		%	
Water Absorption				ISO 62
24 hr, 23°C	0.75		%	
Saturation, 23°C	4.5		%	
Equilibrium, 23°C, 50% RH	1.5		%	
Density	1.53		g/cm³	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	16000	10300	MPa	ISO 527-2/1A
Tensile Strength				
Break, 23°C	220		MPa	ASTM D638
Break, 23°C	210	130	MPa	ISO 527-2/1A
Tensile Elongation				
Break, 23°C	2.5		%	ASTM D638
Break, 23°C	2.3	3.8	%	ISO 527-2

Mechanical	Dry	Conditioned	Unit	Test Method
Flexural Modulus (23°C)	14000		MPa	ASTM D790
Flexural Strength (23°C)	190		MPa	ASTM D790
Charpy Notched Impact Strength (23°C)	16	20	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	75	80	kJ/m²	ISO 179/1eU
Notched Izod Impact Strength (23°C)	16	22	kJ/m²	ISO 180
Unnotched Izod Impact Strength (23°C)	70	75	kJ/m²	ISO 180/1U

Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
1.8 MPa, Unannealed	215		°C	ASTM D648
1.8 MPa, Unannealed	208		°C	ISO 75-2/Af
Melting Temperature	222		°C	ISO 11357-3

Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+11	ohms·cm	IEC 60093
Electric Strength (2.00 mm)		22	kV/mm	IEC 60243-1
Relative Permittivity (23°C, 2.00 mm, 1 MHz)	2.90			IEC 60250
Dissipation Factor (1 MHz)	0.017			IEC 60250
Comparative Tracking Index (Solution A)	400		V	IEC 60112

PROCESSING

Injection	Dry	Unit
Drying Temperature	80	°C
Suggested Max Moisture	0.20	%
Rear Temperature	235 to 240	°C
Middle Temperature	240 to 250	°C
Front Temperature	250 to 260	°C
Mold Temperature	60 to 90	°C

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANDABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.

SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

CUSTOMER SERVICES

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)

