

TECHNYL® C 442 Black V is an unreinforced polyamide 6, impact modified, high viscosity, for extrusion. This grade offers high flexibility and very high impact resistance even at low temperature.

GENERAL

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe
Additive	• Impact Modifier
Key Benefits	• High Impact Resistance • High Viscosity
Applications	• Automotive applications • Consumer and Industrial applications • Fuel circuit • Fuel filler tube • Motorcycles
Certification/Compliance	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
Colors Available	• Black
Forms	• Pellets
Processing Method	• Extrusion
Resin ID (ISO 1043)	• PA6

PROPERTIES

Typical values of properties are for Black grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	1.6		%	
Flow	2.0		%	
Water Absorption				ISO 62
24 hr, 23°C	1.2		%	
Equilibrium, 23°C, 50% RH	2.7		%	
Density	1.07		g/cm³	ISO 1183/A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	650	325	MPa	ISO 527-2/1A
Tensile Stress				ISO 527-2/1A
Yield, 23°C	35	30	MPa	
Break, 23°C	40	20	MPa	
Tensile Strain (Break, 23°C)	> 300	> 300	%	ISO 527-2
Flexural Modulus (23°C)	650	325	MPa	ISO 178
Flexural Stress (23°C)	25.0	12.0	MPa	ISO 178
Charpy Notched Impact Strength (23°C)	No Break	No Break		ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break	No Break		ISO 179/1eU
Notched Izod Impact Strength (23°C)	85		kJ/m ²	ISO 180

Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				ISO 75-2/Af
1.8 MPa, Unannealed	50		°C	
Melting Temperature	222		°C	ISO 11357-3

Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+14	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Electric Strength (2.00 mm)		18	kV/mm	IEC 60243-1
Relative Permittivity	3.70	4.00		IEC 60250
Dissipation Factor	0.020	0.12		IEC 60250

Extrusion	Dry	Unit
Suggested Max Moisture	0.080	%
Cylinder Zone 1 Temp.	220 to 230	°C
Cylinder Zone 2 Temp.	225 to 240	°C
Cylinder Zone 3 Temp.	230 to 245	°C
Die Temperature	230 to 240	°C

Extrusion Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment.

DISCLAIMER

The information contained in this document is given in good faith based on our current knowledge. It is only an indication and it is in no way binding. This information must on no account be used as a substitutive for necessary prior tests which alone can ensure that a product is suitable for a given use. ANY WARRANTY OF PRODUCT PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS EXPRESSLY EXCLUDED. Users are responsible for ensuring compliance with local legislation and for obtaining the necessary certifications and authorizations. Users are requested to check that they are in possession of the latest version of this document, and Solvay is at their disposal to supply any additional information.

SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

CUSTOMER SERVICES

Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

Notes

Typical properties: these are not to be construed as specifications.