



TENAC™-C 4520

Asahi Kasei Corporation - Acetal (POM) Copolymer

Tuesday, February 15, 2022

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Copolymer	• Medium Viscosity	
Uses	• Automotive Applications • Engineering Parts	• Gears • General Purpose	• Housings
Automotive Specifications	• BOSCH 5515265 025 • BOSCH 5515265 905 Color: Black • BOSCH N28 BN22 -O006	• GM GMP.POM.005 Color: Natural • GM GMW22P-POM-C2 • VOLKSWAGEN KTHB 041 Color: Black	• VOLKSWAGEN KTHB 909
Part Marking Code (ISO11469) (ISO 11469)	• >POM<		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.6 to 2.0	%	Internal Method
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-1
Tensile Stress			
Yield	63.0	MPa	ISO 527-2
--	63.0	MPa	ASTM D638
Tensile Elongation (Break)	35	%	ASTM D638 ISO 527-2
Flexural Modulus			
--	2550	MPa	ASTM D790
--	2500	MPa	ISO 178
Flexural Strength	90.0	MPa	ASTM D790
Taber Abrasion Resistance	14.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	7.0	kJ/m ²	ISO 179
Notched Izod Impact	77	J/m	ASTM D256

Disclaimer:

- Data shown are typical values obtained by proper testing methods and should not be used for specification purpose. Please use these data for selecting the most appropriate grade suitable for specific usage.

These data may be changed because of improvement in properties.

- Be sure to read the relevant SDS before handling and use, and always follow the Important Precautions.

- Do not use plastics in any of the following orally- or medically-related applications.

- Orally-related applications: any part, device or component which may come into direct oral contact or into direct contact with drinking foods or beverages.

For drinking water application, please consult Asahi Kasei Corporation.

- Medically-related applications: any part, device or component which may be used intracorporeally or which may in dialysis or other processes come into direct or indirect contact with body tissue, body fluids or transfusion fluids.

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Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	80		
R-Scale	115		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	158	°C	ASTM D648
0.45 MPa, Unannealed	156	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ASTM D648
1.8 MPa, Unannealed	100	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Specific Heat	1470	J/kg/°C	
Thermal Conductivity	0.23	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Dielectric Constant (23°C, 1 MHz)	3.90		ASTM D150
Dissipation Factor (23°C, 1 MHz)	8.0E-3		ASTM D150
Arc Resistance	250	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.75 mm	HB		
1.5 mm	HB		

Notes

¹ Typical properties: these are not to be construed as specifications.

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