

TENAC™-C 3513

Asahi Kasei Corporation - Acetal (POM) Copolymer

General Information

General		
Features AKEP website	- Creep Resistant - Fatigue Resistant	- Viscosity, High - Weather & UV Resistant
Uses	- Automotive Interior Parts - Engineering Parts	- Gears - Housings
Part Marking Code (ISO11469) (ISO 11469)	>POM<	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.41	g/cm ³	ASTM D792 ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage - Flow	1.6 to 2.0	%	Internal Method
Water Absorption (24 hr, 23°C, 50% RH)	0.20	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-1
Tensile Stress			
Yield	62.0	MPa	ISO 527-2
--	62.0	MPa	ASTM D638
Tensile Elongation			
Break	35	%	ASTM D638
Break	40	%	ISO 527-2
Flexural Modulus			
--	2450	MPa	ASTM D790
--	2400	MPa	ISO 178
Flexural Strength	88.0	MPa	ASTM D790
Taber Abrasion Resistance	14.0	mg	ASTM D1044

TENAC™-C 3513

Asahi Kasei Corporation - Acetal (POM) Copolymer

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	8.0	kJ/m ²	ISO 179
Notched Izod Impact	96	J/m	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	158	°C	ASTM D648
0.45 MPa, Unannealed	153	°C	ISO 75-2/B
1.8 MPa, Unannealed	110	°C	ASTM D648
1.8 MPa, Unannealed	93.0	°C	ISO 75-2/A
CLTE - Flow	1.0E-4	cm/cm/°C	ASTM D696 ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16 to 1.0E+17	ohms	ASTM D257
Volume Resistivity (23°C)	1.0E+15 to 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149
Arc Resistance	250	sec	ASTM D495

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	80 to 90	°C
Drying Time - Hot Air Dryer	3.0 to 4.0	hr
Processing (Melt) Temp	180 to 210	°C
Mold Temperature	> 60	°C

Notes

¹ Typical properties: these are not to be construed as specifications.