

Technical Data Sheet

Vitamide BB16BK 3324/1



Polyamide 6

Product Description

Vitamide BB16BK 3324/1 is a Polyamide 6 Glass Bead, 30% filled material and is typically used in Injection Molding applications. Features include: Good Dimensional Stability.

Regulatory Status

For regulatory compliance information, see BB16BK 3324/1 [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Good Dimensional Stability
Filler/Reinforcement	Glass Bead, 30%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.37	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	80	MPa	ISO 527-2
Tensile Strain at Break	9	%	ISO 527-2
Flexural Modulus	3700	MPa	ISO 178
Flexural Stress	125	MPa	ISO 178
Impact			
Notched Izod Impact Strength	4	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa)	>200	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	110	°C	ISO 75-2/A
DSC Melting Point	221	°C	ISO 3146
Electrical			
Dielectric Strength, (2.00 mm)	30	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI), (Solution A)	600	V	IEC 60112
Surface Resistivity	1000000000 00000	ohm	IEC 60093
Flammable			
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
UL Information			
Flame Rating	HB		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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