

Technical Data Sheet

Schulaketon LV NOM NAT



Polyketone, Aliphatic

Product Description

Low viscosity Aliphatic Polyketone for Melt-Blown Technology

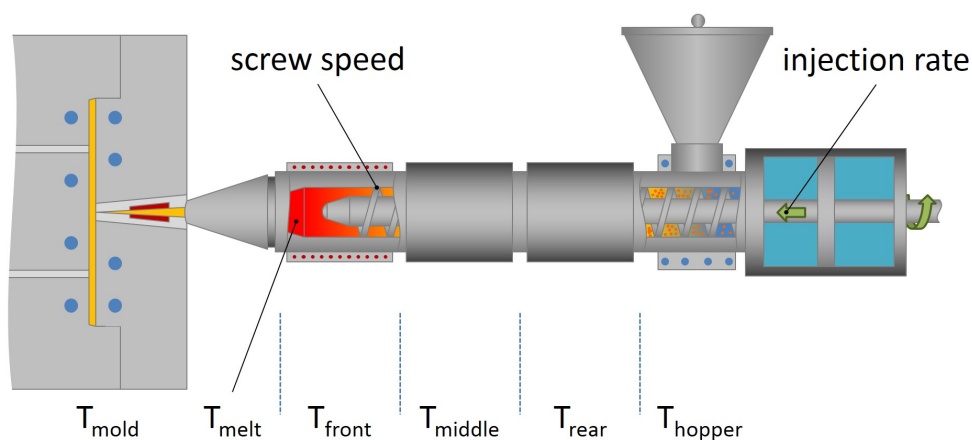
Regulatory Status

For regulatory compliance information, see *Schulaketon LV NOM NAT* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Discontinued
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Resin ID	PK

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (240 °C/2.16 kg)	190	cm ³ /10 min	ISO 1133
Density, (Method A)	1.23	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	66.0	MPa	ISO 527-2
Flexural Modulus, (2.0 mm/min)	1940	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	16	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	1790	MPa	ISO 527-1
Flexural Stress, (2.0 mm/min, 9.0%)	72.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m ²	ISO 179
(-40 °C, Type 1, Edgewise, Notch A)	2.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-40 °C)	No Break		ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	186	°C	ISO 306
(A (10N), 50 °C/h)	211	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	179	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	107	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI), (Solution A)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			

Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302
Glow Wire Flammability Index			
(1.5 mm)	700	°C	IEC 60695-2-12
(3.0 mm)	700	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	725	°C	IEC 60695-2-13
UL Information			
Flame Rating			
(1.6 mm)	HB		UL 94
(3.2 mm)	HB		UL 94
Flammability Classification			
(1.6 mm)	HB		IEC 60695-11-10, -20
(3.2 mm)	HB		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	225 to 240	°C
Mold Temperature	60 to 120	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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