

Technical Data Sheet

Vitamide BR13BK 1604/1



Polyamide 6

Product Description

Vitamide BR13BK 1604/1 is a Polyamide 6 Glass Fiber, 15% filled material and is typically used in Injection Molding applications.

Regulatory Status

For regulatory compliance information, see Vitamide BR13BK 1604/1 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Application	Automotive Applications
Filler/Reinforcement	Glass Fiber, 15%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.25	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	125	MPa	ISO 527-2
Tensile Strain at Break	3	%	ISO 527-2
Flexural Modulus	5000	MPa	ISO 178
Flexural Stress	170	MPa	ISO 178
Impact			
Notched Izod Impact Strength	7	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa)	>200	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	190	°C	ISO 75-2/A
DSC Melting Point	221	°C	ISO 3146
Electrical			
Dielectric Strength, (2.00 mm)	22	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI), (Solution A)	550	V	IEC 60112
Surface Resistivity	1000000000 0000	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	80	mm/min	FMVSS 302
(2.00 mm)	80	mm/min	ISO 3795
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
UL Information			
Flame Rating	HB		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.