

Technical Data Sheet

Vitamide BT34ST IRON 6-2554 C



Polyamide 6

Product Description

Vitamide BT34ST IRON 6-2554 C is a Polyamide 6 Glass Fiber, 20% filled material. Features include: Impact Modified.

Regulatory Status

For regulatory compliance information, see Vitamide BT34ST IRON 6-2554 C [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Attribute	Impact Modified
Additive	Impact Modifier
Application	Appliance Components
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.3	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	75	MPa	ISO 527-2
Flexural Modulus	3400	MPa	ISO 178
Impact			
Notched Izod Impact Strength	13	kJ/m ²	ISO 180
Thermal			
DSC Melting Point	220	°C	ISO 3146
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
UL Information			
Flame Rating	HB		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	250 to 280	°C
Mold Temperature	60 to 100	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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