

Technical Data Sheet

Vitamide L'ABR-WAO VAF 66 AY15 BLK BK6345



Polyamide 66

Product Description

Vitamide L'ABR-WAO VAF 66 AY15 BLK BK6345 is a Polyamide 66 Glass Fiber, 25% filled material and is typically used in Injection Molding applications. Features include: Halogenated.

Regulatory Status

For regulatory compliance information, see L'ABR-WAO VAF 66 AY15 BLK BK6345 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Halogenated
Additive	Flame Retardant
Application	Bobbins/Spools; Electrical Parts
Filler/Reinforcement	Glass Fiber, 25%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.59	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	155	MPa	ISO 527-2
Tensile Strain at Break	3	%	ISO 527-2
Flexural Modulus	7500	MPa	ISO 178
Flexural Stress	175	MPa	ISO 178
Impact			
Notched Izod Impact Strength	7	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa)	>240	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	220	°C	ISO 75-2/A
DSC Melting Point	260	°C	ISO 3146
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
UL Information			
Flame Rating	V-0		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	3.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	60 to 120	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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